TÜV SÜD Industrie Service GmbH

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NORSOK Standard M-650

Rev. 4, September 2011

QTR **Qualification Test Record** NORSOK M-650

Material Designation and MDS NO.: F53, F60 for Forged flanges; ASTM A234 WPB, WP11, WP5, WP22, WP9; ASTM A403 WP304, WP304L, WP316, WP316L, WP321, WP316Ti; ASTM A815 WPS31803, WPS32750, WPS32205 for Seamless pipe fittings; MDS C01, S01, D43, D44, D53, D54. Manufacturing Summary Doc. No.: Products and Manufacturing Forged flanges and Seamless pipe fittings		
ASTM A105 A105 and ASTM A182 F304, F304L, F316, F316L, F321, F316Ti, F51, F53, F60 for Forged flanges; ASTM A234 WPB, WP11, WP5, WP22, WP9; ASTM A403 WP304, WP304L, WP316, WP316L, WP321, WP316Ti; ASTM A815 WPS31803, WPS32750, WPS32205 for Seamless pipe fittings; MDS C01, S01, D43, D44, D53, D54. Manufacturing Summary Doc. No.: Products and Manufacturing Process(es): Mandatory Condition and Sub-contractore: Test laboratory by: Shanxi Sanwei Metal Inspection Consultant Co., Ltd		
Material Designation and MDS NO.: F53, F60 for Forged flanges; ASTM A234 WPB, WP11, WP5, WP22, WP9; ASTM A403 WP304, WP304L, WP316, WP316L, WP321, WP316Ti; ASTM A815 WPS31803, WPS32750, WPS32205 for Seamless pipe fittings; MDS C01, S01, D43, D44, D53, D54. LTGY-001~005 Rev. A/1 Forged flanges and Seamless pipe fittings Manufacturing Process(es): Mandatory Condition and Sub-contractore: Test laboratory by: Shanxi Sanwei Metal Inspection Consultant Co., Ltd	Reference Standard	NORSOK M-650 Rev.4
mary Doc. No.: Products and Manufacturing Process(es): Mandatory Condition and Sub-contractore: Forged flanges and Seamless pipe fittings Manufacturing Processed see Manufacturing Summary and Process Flowchart Test laboratory by: Shanxi Sanwei Metal Inspection Consultant Co., Ltd		ASTM A234 WPB, WP11, WP5, WP22, WP9; ASTM A403 WP304, WP304L, WP316, WP316L, WP321, WP316Ti; ASTM A815 WPS31803, WPS32750, WPS32205 for Seamless pipe fittings;
Manufacturing Process(es): Mandatory Condition and Sub-contractore: Manufacturing Processed see Manufacturing Summary and Process Flowchart Test laboratory by: Shanxi Sanwei Metal Inspection Consultant Co., Ltd		LTGY-001~005 Rev. A/1
and Sub-contractore:	Manufacturing	Forged flanges and Seamless pipe fittings Manufacturing Processed see Manufacturing Summary and Process Flowchart
Other Information Rev.1 and Qualification valid through 2026-04-27		Test laboratory by: Shanxi Sanwei Metal Inspection Consultant Co., Ltd
	Other Information	Rev.1 and Qualification valid through 2026-04-27

Tested and Qualified Thickness and Weight

Products and Manufacturing Process(es):	Test Record No.:	Tested Thickness (mm)	Qualificied Thickness (mm)	Tested Weight (kg)	Qualified Weight (kg)
Forged flanges	22001-22010	300	300	>250	All
Seamless pipe fittings	22011-22066	60	60	N/A	N/A

Qualification / Acceptance Signatures

Prepared By/ Date: Checked By/Dated: Manufacturer: LUDA(TAIAN)INDUSTRIAL CO., LTD Sun Yanden

The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials.

This acceptance does not exempt any purchaser from this responsibility to ensure that this qualification is valid for this product within the essential variables of NORSOK M-650,

Qualified/ Accepted by (Company Name and Address)

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Signature/Date: Yuan Junjie 2022-03-01

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